

# CINCINNATI MILACRON 10VC/1250 RETROFIT

## *CNC/MILL Converted to Fixed Cycle Machine*

### Overview

Cost effective controls overhaul is the answer when your existing CNC Machine is expensive to repair and is utilized only for fixed cycle operation.



### Features & Benefits

- **Convert complicated machine operation requirements-**  
*CNC capabilities are eliminated*  
*CNC programming costs eliminated*  
*Utilizing existing operator station saves on costs*
- **New M-Cut digital motion control devices added-**  
*Simplify programming for control of X and Z axis*
- **Fully tested system before delivery-**  
*Eliminate surprises and reduce start-up time at installation*
- **Existing servo motors, amplifiers & encoders utilized -**  
*Minimize retrofit costs*

### Standard Items

- New programmable controller for machine sequencing along with two single axis control units to run the X and Y axis
- New controls: Power Supply, PLC and I/O, Precision Spindle Reference Board, (2) M-Cut Positioning Controls, 1 door NEMA 12 controls enclosure designed and built in our panel shop
- Complete engineering and documentation consisting of Autocad generated prints, product literature, and operators manual

### Optional Items

- Turn-key installation quoted after visit to customer's facility (costs based on standard rate sheet).
- Operator training by our experienced project engineer for operators and/or skilled trades personnel on equipment operation and maintenance.

### How to Order

Call your friendly sales representative for a customized quote today!

*Delivery 4-6 weeks ARO Prices subject to change without notice*

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