Two-hand control unit

Requirement class IIIA, EN 574
P1HZ X1

Unit features

- Positive-guided relay outputs:
  - 2 safety contacts (N/O), instantaneous
- Connection options for:
  - 2 operator elements (buttons)
- LED indicator for:
  - Switch status channel 1/2
  - Supply voltage

Unit description

The two-hand control relay meets the requirements of EN 574 Type IIIA. It forces the operator to keep his hands outside the danger zone area during the hazardous movement. It is designed for use in two-hand circuits.

Safety features

The two-hand control relay meets the following safety requirements:

- The two-hand control relay prevents the plant from being enabled in the following cases:
  - Power supply failure
  - Component failure
  - Short circuit on an input circuit
  - Coil defect
  - Open circuit
  - Earth fault

- In each on-off cycle, the output relays on the safety device are tested to ensure they open and close correctly.

Caution!

The two-hand control relay may not be used on press controllers. It is only suitable for use where the risk analysis has established a low level of risk (e.g. EN 954-1 Cat. B or 1).

Approval

<table>
<thead>
<tr>
<th>P1HZ X1</th>
</tr>
</thead>
<tbody>
<tr>
<td>UL</td>
</tr>
<tr>
<td>CCC</td>
</tr>
</tbody>
</table>

Block diagram
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Function description

- The two-hand control relay must be activated by simultaneously pressing two buttons. If one or both of the buttons are released, the unit interrupts the control command for the hazardous movement.
- Reactivation: The output relays will not re-energise until both operator elements have been released and then re-operated simultaneously.
- Increase in the number of available contacts by connecting contact expander modules or external contactors/relays.

Timing diagram

[Timing diagram with key and timing details]

Key

- POWER: Supply voltage
- Button 1/Button 2: Input circuits S13-S14, S23-S24
- Feedback loop: Feedback loop Y1-Y2
- Output safe: Safety outputs 13-14, 23-24
- $t_0$: Recovery time after power on
- $t_1$: Simultaneity, channel 1 and 2
- $t_2$: Operating cycle ended through button 1 or 2
- shaded area: Status irrelevant

Wiring

Please note:

- Information given in the “Technical details” must be followed.
- Outputs 13-14, 23-24 are safety contacts.
- To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- Calculation of the max. cable runs $l_{\text{max}}$ in the input circuit:
  $l_{\text{max}} = \frac{R_{\text{max}}}{R_l/\text{km}}$
  $R_{\text{max}} = \text{max. overall cable resistance (see technical details)}$
  $R_l/\text{km} = \text{cable resistance/km}$
- Use copper wire that can withstand 60/75 °C.
- Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

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Preparing for operation

- Supply voltage

<table>
<thead>
<tr>
<th>Supply voltage</th>
<th>AC</th>
<th>DC</th>
</tr>
</thead>
</table>

- Input circuit

<table>
<thead>
<tr>
<th>Input circuit</th>
<th>Single-channel</th>
<th>Dual-channel</th>
</tr>
</thead>
<tbody>
<tr>
<td>Two-hand button with detection of shorts across contacts</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- Feedback loop

| Feedback loop | |
|---------------| |
| Contacts from external contactors | |

- Key

| Key | |
|-----| |
| S1/S2 Two-hand button | |
Terminal configuration

Terminal configuration diagram showing the layout of the control unit.

Installation

- The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- Use the notch on the rear of the unit to attach it to a DIN rail.
- Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Notice

The distance of the button connected to the two-hand relay from the nearest danger zone must be large enough that if one of the buttons is released, the dangerous moment is interrupted before the operator can reach into the danger zone (see EN 999 “The positioning of protective equipment in respect of approach speeds of parts of the human body”).

Dimensions

Dimensions diagram showing the physical size and layout of the control unit. The dimensions are given in millimeters and inches.
Two-hand control unit

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Notice
This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

Service life graph

Technical details

Electrical data
Supply voltage $U_B$ DC: 24 V
Voltage tolerance: -15 % / 10 %
Power consumption at $U_B$ DC: 2.0 W
Residual ripple DC: 10 %
Voltage and current at input circuit: 24 VDC
N/O contact feedback loop: 24 VDC
Output contacts in accordance with EN 954-1, Category 1: Safety contacts (N/O): 2
Utilisation category in accordance with EN 60947-4-1
AC1: 240 V
$I_{\text{min}}$: 0.01 A, $I_{\text{max}}$: 6.0 A
$P_{\text{max}}$: 1500 VA
DC1: 24 V
$I_{\text{min}}$: 0.01 A, $I_{\text{max}}$: 6.0 A
$P_{\text{max}}$: 150 W
Utilisation category in accordance with EN 60947-5-1
AC15: 230 V
$I_{\text{min}}$: 5.0 A
$I_{\text{max}}$: 2.5 A
DC13 (6 cycles/min): 24 V
Contact material: AgSnO$_2$ + 0.2 μm Au
External contact fuse protection (EN 60947-5-1)
Blow-out fuse, quick: 6 A
Blow-out fuse, slow: 4 A
Circuit breaker: 4 A, 24 VAC/DC, characteristic B/C
Max. overall cable resistance $R_{\text{max}}$ per input circuit: 14 Ohm

Times
Delay-on de-energisation (reaction time in accordance with EN 574)
N/O contact: 15 ms
Recovery time after two-hand simultaneity, channel 1 and 2: 500 ms

Environmental data
EMC: EN 60947-5-1, EN 61000-6-2
Vibration in accordance with EN 60068-2-6
Frequency: 10 - 55 Hz
Amplitude: 0.35 mm
Climatic suitability: EN 60068-2-78
Airgap creepage: VDE 0110-1
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Environmental data

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ambient temperature</td>
<td>-10 - 55 °C</td>
</tr>
<tr>
<td>Storage temperature</td>
<td>-25 - 85 °C</td>
</tr>
</tbody>
</table>

Protection type

<table>
<thead>
<tr>
<th>Mounting (e.g. cabinet)</th>
<th>Protection type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Housing</td>
<td>IP54</td>
</tr>
<tr>
<td>Terminals</td>
<td>IP40</td>
</tr>
</tbody>
</table>

Mechanical data

<table>
<thead>
<tr>
<th>Housing material</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Housing</td>
<td>PPO UL 94 V0</td>
</tr>
<tr>
<td>Front</td>
<td>ABS UL 94 V0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Max. cross section of external conductors with screw terminals</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 core flexible</td>
<td>0.20 – 4.00 mm²</td>
</tr>
<tr>
<td>2 core, same cross section, flexible:</td>
<td></td>
</tr>
<tr>
<td>with crimp connectors, without insulating sleeve</td>
<td>0.20 – 2.50 mm²</td>
</tr>
<tr>
<td>without crimp connectors or with TWIN crimp connectors</td>
<td>0.20 – 2.50 mm²</td>
</tr>
</tbody>
</table>

| Torque setting with screw terminals                          | 0.60 Nm        |

| Dimensions (H x W x D) with screw terminals                  | 87.0 mm x 22.5 mm x 121.0 mm |

| Weight                                                        | 210 g           |

The standards current on 08/02 apply.

Order reference

<table>
<thead>
<tr>
<th>Type</th>
<th>Features</th>
<th>Terminals</th>
<th>Order no.</th>
</tr>
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<tbody>
<tr>
<td>P1HZ X1</td>
<td>24 VDC</td>
<td>Screw terminals</td>
<td>774 360</td>
</tr>
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</table>