

Big Ben® Conduit Hand Bender

GB's new series of Big Ben® aluminum hand benders has improved traditional hand benders by enlarging the hook, increasing the foot pedal size and clearance, highlighting the markings and incorporating a dual sight-line system for bending on the floor or in the air. GB's new Big Ben® series offers industry standard markings to simplify the contractor's job. Made of rugged, heat-treated aluminum, the Big Ben® series is backed by a lifetime warranty and is available in the most common sizes of ½", ¾" and 1".

- All models include embossed sight lines for 10°, 22°, 30°, 45°, 60° and 90°.
- Industry-standard markings– 30° bend when handle is straight up.
- Bigger hook with a 5x durability factor.
- Bigger foot pedal– 40% larger.
- More foot room allows for a booted foot.
- Bend-back channel easily corrects conduit over-bends.
- Vise-Mate™ holds conduit while cutting or reaming.



SEE PG **61** FOR MORE INFO ON **Handles**



These benders available with or without high-strength steel handle

Part Number	960	960H	961	961H	962	962H
Description	Head Only	Head & Handle	Head Only	Head & Handle	Head Only	Head & Handle
Application	½" EMT		¾" EMT / ½" Rigid		1" EMT / ¾" Rigid	
Fits Handle #	BH-75	Included	BH-75	Included	BH-100	Included
Material	Aluminum	Aluminum	Aluminum	Aluminum	Aluminum	Aluminum
Weight	1.34 lbs	5.06 lbs	1.58 lbs	5.34 lbs	3.16 lbs	7.01 lbs
Bend Radius	3.69"	3.69"	4.74"	4.74"	5.81"	5.81"
EMT Size	½"	½"	¾"	¾"	1"	1"
Rigid Size	—	—	½"	½"	¾"	¾"



Industry Standard Style
30° bend when handle is straight up



Bigger Hook
With a 5x durability factor



Bigger Foot Pedal
40% larger



More Foot Room
Allows for a booted foot



Bend-Back Channel
Easily corrects conduit over-bends



Vise-Mate™
Holds conduit while cutting or reaming

GB EXCLUSIVE! Gardner™ EMT / Rigid Aluminum Hand Benders (Series 930B)

Bends 1/2" to 1 1/4" EMT, and 1/2" to 1" rigid and rigid aluminum conduit.

- Built-in acrylic level gauge helps make precise bends in half the time.
- All models include embossed sight lines for 10°, 22.5°, 30°, 45°, 60° and 90°.
- Patented Vise-Mate™ holds conduit steady as it is cut to appropriate size.

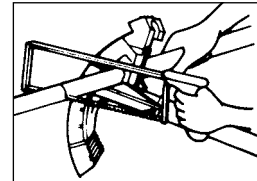


These benders are available with or without high-strength steel handle

SEE PG **61** FOR MORE INFO ON Handles



Part Number	930B	930H	931B	931H
Description	Head Only	Head & Handle	Head Only	Head & Handle
Application	1/2" EMT		3/4" EMT / 1/2" Rigid	
Fits Handle #	BH-75	Included	BH-75	Included
Material	Aluminum	Aluminum	Aluminum	Aluminum
Weight	.8 lbs	5.3 lbs	2.3 lbs	6.4 lbs
Bend Radius	5"	5"	6"	6"
EMT Size	1/2"	1/2"	3/4"	3/4"
Rigid Size	—	—	1/2"	1/2"



Insert conduit through Vise-Mate™ opening and cut to desired length.

Iron Hand Benders (Series 920-923)

Bends 1/2" to 1 1/4" EMT and 1/2" to 1" rigid and rigid aluminum conduit.

- Cast-in-place degree marks facilitate accurate bends.
- Constructed of rugged-malleable iron for strength and durability.
- Arrow and diamond indicate beginning and back-of-bend locations.



These benders are available with or without high-strength steel handle

SEE PG **61** FOR MORE INFO ON Handles

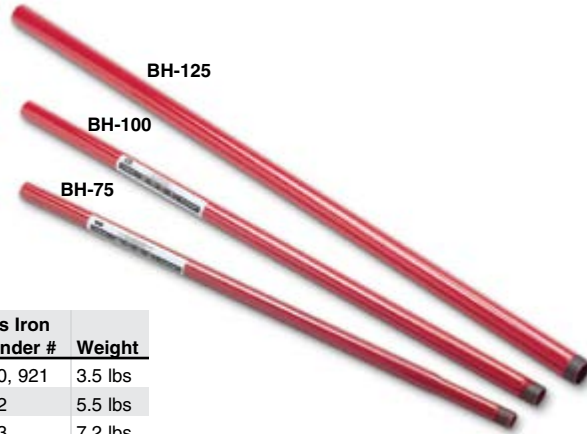
Part Number	920		921	
	Head Only	Head & Handle	Head Only	Head & Handle
Description	1/2" EMT		3/4" EMT / 1/2" Rigid	
Application	1/2" EMT		3/4" EMT / 1/2" Rigid	
Fits Handle #	BH-75	Included	BH-75	Included
Material	Iron	Iron	Iron	Iron
Weight	2.7 lbs	7.2 lbs	5 lbs	9.6 lbs
Bend Radius	5"	5"	6"	6"
EMT Size	1/2"	1/2"	3/4"	3/4"
Rigid Size	—	—	1/2"	1/2"

Part Number	922		923	
	Head Only	Head & Handle	Head Only	
Description	1" EMT / 3/4" Rigid		1 1/4" EMT / 1" Rigid	
Application	1" EMT / 3/4" Rigid		1 1/4" EMT / 1" Rigid	
Fits Handle #	BH-100	Included	BH-125	
Material	Iron	Iron	Iron	
Weight	4.9 lbs	14.5 lbs	14 lbs	
Bend Radius	8"	8"	11"	
EMT Size	1"	1"	1 1/4"	
Rigid Size	3/4"	3/4"	1"	

Hand Bender Handles

High quality, pre-threaded bender handles for all Gardner Bender™ bender heads.

- Constructed of high-strength steel.
- Powder painted for increased durability.
- Comfort grip design ensures increased grasping capabilities.



Part #	Size	Fits Aluminum Bender #	Fits Iron Bender #	Weight
BH-75*	3/4" NPT x 38" long	930B, 931B, 960, 961	920, 921	3.5 lbs
BH-100*	1" NPT x 44" long	932, 962, 820, 821	922	5.5 lbs
BH-125	1 1/4" NPT x 54" long	933, 822	923	7.2 lbs

* Patented

Hickey Bending Heads

For 1/2" to 1" rigid conduit.

- Manufactured using permanent mold process with high-strength, heat-treated aluminum.
- Lightweight and extremely durable.

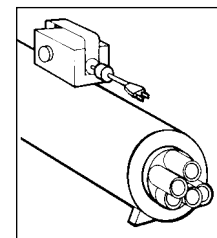


Part #	Rigid Size	Fits Bender Handle #	Weight
820	1/2"	BH-100	.9 lb
821	3/4"	BH-100	1.2 lbs
822	1"	BH-125	2.2 lbs

GB EXCLUSIVE! HotTube™ PVC Bender for 1/2" to 2" Conduit (schedule 40-80)

This high-production bender can simultaneously heat up to five lengths of 1/2" conduit and up to three lengths of 3/4" conduit, without rotating.

- Adjustable thermostatic control heats conduit fast and maintains perfect bending temperature.
- Patented technology enables HotTube™ to maintain temperature in wide range of ambient temperatures and wind conditions.
- No need to rotate conduit. Won't burn or scorch.
- Insulated, weatherproof housing provides safe, cool operation—unit is portable immediately after use.
- Dimensions: 27 3/8" x 5 1/2" x 8 1/2".
- Temperature Range: 0 °F - 265 °F.



Part #	Description	Power Requirements			Weight
		Watts	Volts	Amps	
BHT-520A	1/2" - 2" HotTube™	1440	115/120	12	24 lbs