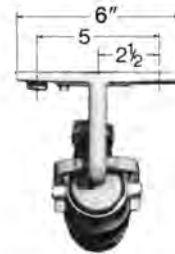
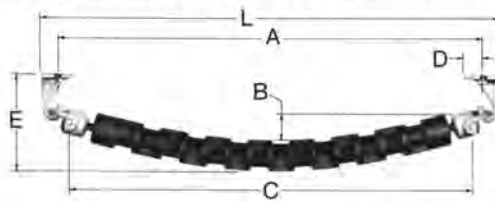
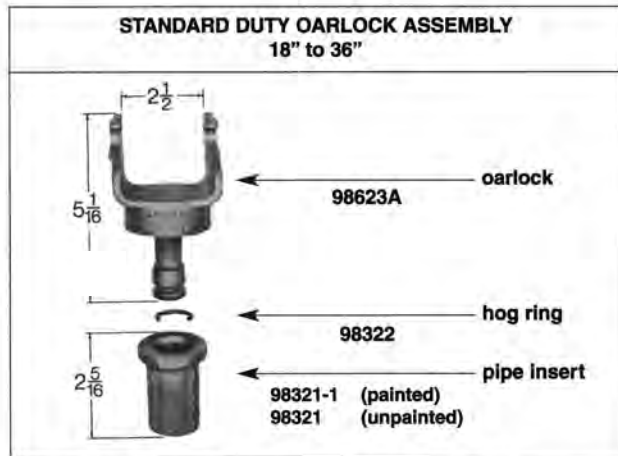


# LIMBEROLLER RETURN IDLER HANGER BRACKETS

**HANGER BRACKETS**  
For Return Duty



*HANGER BRACKETS FOR RETURN DUTY			DIMENSIONS IN INCHES					
Belt Width Inches	Bracket (Two Required)	Bearing Hooks (Two Required)	A	B	C	D	E	L
	Part No.	Part No.						
18	377996-1	377297	27	1/8	25 1/16	3/4	6 5/8	31
20	377996-1	377297	29	1 1/16	27 1/2	3/4	7 1/16	33
24	377996-1	377297	33	1 3/16	31 1/4	3/4	7 3/16	37
30	377996-2	377297	39	1 3/8	36 3/4	1 1/8	7 7/16	42 1/4
36	377996-2	377297	45	1 1/2	42 13/16	1 1/8	7 5/8	48 1/4



- NOTES: 1) Pipe inserts for 16" thru 36" idlers fit 1 1/2" pipe.  
 2) Impact Duty pipe inserts are made for Heavy-Duty pipe Part No. 1500107.  
 3) Oarlocks are included with brackets.  
 4) Pipe insert weight: 10 oz. ea.; Oarlock weight: 1 lb. 10 oz ea.  
 5) Oarlock assembly A98320-1 (oarlock and hog ring only).



- NOTES: 1) Pipe inserts for 42" thru 60" idlers fit 2 1/2" pipe.  
 2) Impact Duty pipe inserts are made for Heavy-Duty pipe Part No. 1500108.  
 3) Oarlocks are included with brackets.  
 4) Pipe insert weight: 1 lb. 13 oz. ea.; Oarlock weight: 3 lbs. 8 oz ea.  
 5) Oarlock assembly A376387-2 (oarlock and hog ring only).

