



ELECTRONICS, INC.
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Heat Shrink Tubing Dual Wall w/Adhesive, 3:1 Shrink Ratio

Description:

NTE’s Dual Wall Heat Shrink Tubing is flexible, polyolefin based heat–shrinkable tubing with a thermoplastic adhesive inner liner which flows when heated. After shrinkage and upon cooling, it provides a permanent flexible water proof barrier. This tubing is suitable for a wide range of applications, such as encapsulation cables, wires, electrical components and splices. The choice of high shrink ratios means more flexibility of usage such as in the covering of irregular shaped objects.

Specifications:

- MIL–DTL–23053/4, Class 3

Features:

- Available in Black, Blue, Red, Green, Yellow, White and Clear

Technical Data:

Properties	Test Method	Typical Value
Physical		
Tensile Strength	ASTM D 638	10 N/mm ²
Elongation at Break	ASTM D 638	300%
Longitudinal Change	ASTM D 2671	+5%, –10% Maximum
Water Absorption	ASTM D 570	0.5%
Specific Gravity	ASTM D 792	1.3
Chemical		
Fungus Resistance	MIL–1–7444	Inert
Fluid Resistance	MIL–1–23053/4	Good
Copper Corrosion	ASTM D 2671 B	Good
Thermal		
Continuous Operating Temperature		–55° to +85°C
Minimum Shrink Temperature		> +110°C
Heat Shock (4 Hours at +250°C)	ASTM D 2671	No Dripping, Cracking or Flowing of Outer Wall
Heat Aging (168 Hours at +150°C)	ASTM D 638	Elongation 300%
Low Temperature Flexibility (–55°C)	ASTM D 2671 C	No Cracking
Flammability (Outer Wall ONLY)	UL 224	Pass (Except Clear)
Electrical		
Dielectric Strength	ASTM D 2671	15kV/mm
Volume Resistivity	ASTM D 257	10 @ 14 ohm.cm

Products Covered: (Note 1)

NTE Catalog Number		Size (inch)	I.D. (in mm)		Rec. Wall Thickness (mm)
48"	6"		Exp.	Rec.	
47-23048-BK	47-25006-BK	1/8	3.0	1.0	0.5
47-23148-BK	47-25106-BK	3/16	4.8	1.5	0.5
47-23248-BK	47-25206-BK	1/4	6.0	2.0	0.5
47-23348-BK	47-25306-BK	3/8	9.0	3.0	0.6
47-23448-BK	47-25406-BK	1/2	12.0	4.0	0.7
47-23548-BK	47-25506-BK	3/4	18.0	6.0	0.8
47-23648-BK	47-25606-BK	1	24.0	8.0	1.0
47-23748-BK	47-25706-BK	1 1/4	30.5	10.0	1.0
47-23848-BK	47-25806-BK	1 1/2	39.0	13.0	1.0

Note 1. BK designates Black. For alternate colors, replace BK with:
BL = Blue, R = Red, G = Green, Y = Yellow, W = White, CL = Clear.